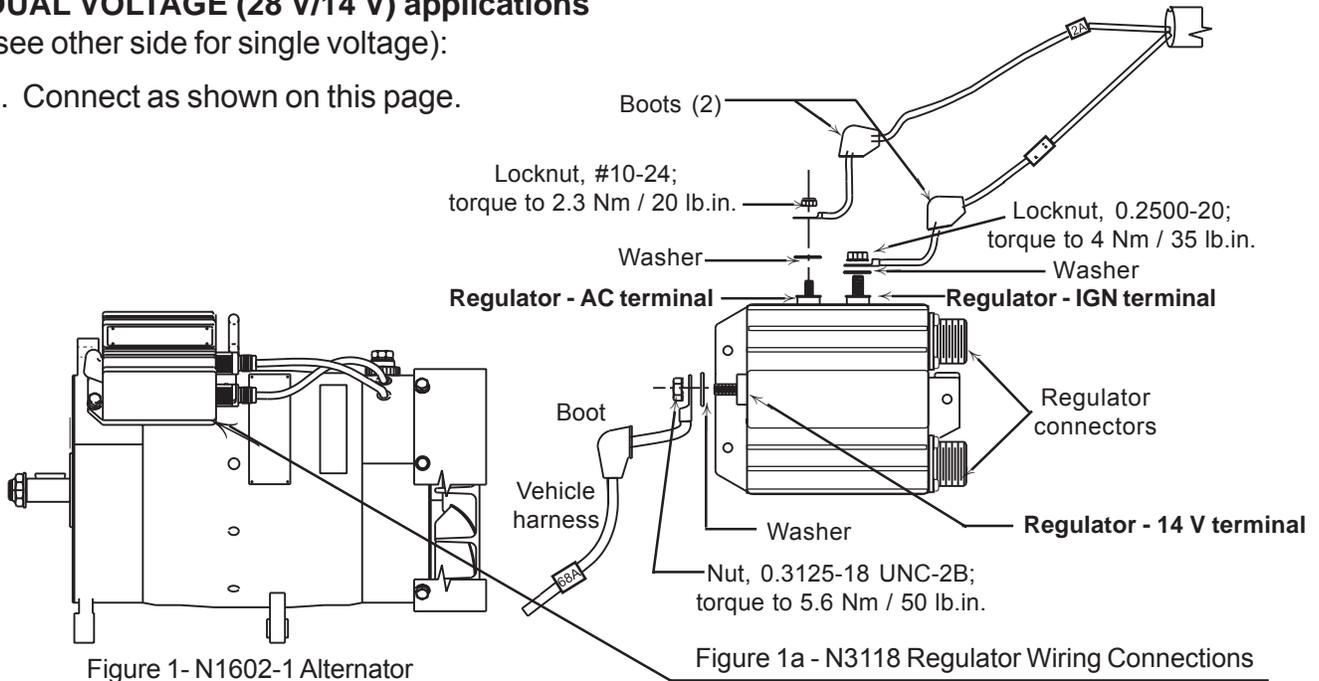




**DUAL VOLTAGE (28 V/14 V) applications**

(see other side for single voltage):

1. Connect as shown on this page.



**B+ connections on alternator**

Bolt, 0.3750-16 UNC-2A; torque to 20 Nm / 15 lb.ft. when securing B+ cables. Both positive cables must be connected together at battery positive potential when alternator is installed in vehicle and during operation. Interconnect cable is part of vehicle cabling.

**B- connections on alternator**

Bolt, 0.3125-18 UNC-2A; torque to 9 Nm / 80 lb. in. when securing B- cables. Both ground cables must be connected to vehicle's common ground when alternator is installed in vehicle and during operation.

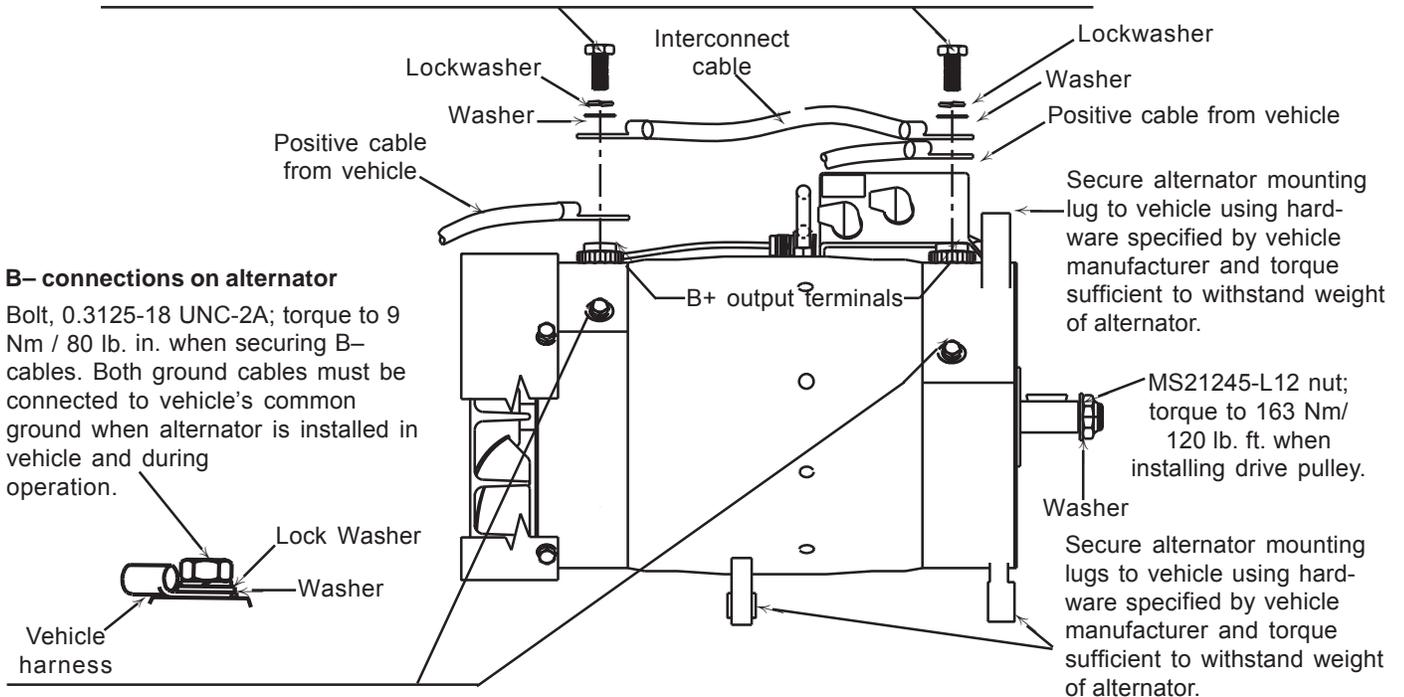


Figure 1b - B+ and B- Terminal Connections

